TECHNICAL DATA SHEET

E-84 Fire-Rated SPF CLASS 1 SPRAY FOAM SYSTEM (Fast Rise Polyurethane Foam)
Applies to Product ID# TF600FR and TF200FR Portable Spray Foam Insulation Systems By Commercial Thermal Solutions, Inc.

Approvals and Standards
ASTM E-84 Class 1 Approval
CCMC #13484-L
ICC Report #ESR-3183

ODP (Ozone-Depletion Potential): Contains non-ozone-depleting, non-flammable HFC Propellant.

Tiger Foam conforms to international guidelines for protection of the ozone layer and with respect to the Montreal Protocol of 1987 and other environmental guidelines.
VOC Content: Contains no VOC’s, according to currently accepted definitions.

Applications
Spray foam onto any dry, clean surface in any direction; even to the underside of a floor or roof deck. This product will adhere to practically any substrate except Teflon®, oily surfaces, greases, polypropylene, silicone, seals, mold release agents & similar materials. It is especially critical where flame-retardant specifications require E-84 Class 1 foam. Protect surfaces not to be foamed. Always read all safety data sheets and operating instructions including use of proper personal protective equipment prior to use. Based on the manufacturer’s Human Health Risk Assessment, we recommend a minimum of one hour for safe re-occupancy time for homeowner’s. Please consult Commercial Thermal Solutions Product Management Department for details (800-664-0063).

Product Description
Tiger Foam E-84 Class 1 Fire-Rated foam insulation is a multipurpose, two-part, closed-cell polyurethane formula specifically manufactured for fire retardancy. The packaging, delivery system, and components were designed to be user- and environmentally friendly. These systems are both portable and disposable. They are completely self-contained to provide flexibility in end use performance. Tiger Foam E84 Fire-Rated SPF Class 1 Spray Foam can assist in attaining LEED and/or ENERGY STAR® Certification. Details at our website: www.tigerfoam.com

Properties
Two-part foam systems will begin to expand immediately upon chemical reaction of the "A" component (a polymeric isocyanate) and "B" component (a polyol blended with proprietary additive ratios) chemicals to a volume that is 3-5 times the dispensed volume, depending on ambient conditions. The foam will cure to semi-rigid, closed-cell foam. Optimum application temperature of the chemicals in the tanks is 75° F (24° C) to 85° F (34° C) and may be sprayed onto colder or warmer substrates, with slight effects on the foam’s characteristics. Cured foam is resistant to heat and cold -200° F to +240° F (-129° C to +116° C). It is also resistant to negative effects of aging. It is not resistant to UV light and must be painted, coated, or covered if exposed to direct sunlight after application.

Cured polyurethane foam is chemically inert and non-reactive in approved applications, and will not harm electrical wire insulations, Romex®, rubber, PVC, polyethylene (i.e., PEX) or other plastic. It is approved for use around wires, plumbing penetrations, etc., and contains no formaldehyde. Tiger Foam creates a tight seal that insulates and protects against dust, air infiltration, pests, and sound.

Special Features
Cleanable tips (use Acetone)
Metered spray gun
Tiger Foam systems do not require outside electrical or mechanical power source.

www.tigerfoam.com
Technical Data (Metric data shown in parentheses)

FIRE RATING: ASTM E-84 (Tested according to ASTM E-84 at a maximum thickness of 2 inches and not to exceed this thickness as recognized by ICC-ES Evaluation Report #ESR-3183)

- Tested @ 2” Flame Spread = 20
- Smoke Developed = 400

FIRE RATING
- CAN/ULC S102 Flame Spread = 9
- Tested at 2” beads Smoke Developed = 43
- Caulking & Sealant

R-Value (Metric RSI in parentheses): Aged - 6 per inch (RSI=1.05/inch)

- Density:
  - ASTM D-1622 (In place Density) 2.12 lb/ft³ (34 kg/m³)
  - ASTM D-1622 (Free Rise) 1.75 lb/ft³ (28 kg/m³)

K-Factor (per inch): ASTM C-518 - aged 90 days @ 140° F
- 0.166 BTU·inch / ft²·h·°F (0.023 W/m·K)

Air Barrier Properties: ASTM E-283
- @ 1.57 psf (75 Pa) <0.0025 cfm/ft² (<0.0125 L/s/m²)
- @ 6.24 psf (300 Pa) <0.01 cfm/ft² (<0.05 L/s/m²)

Perm Rating: ASTM E-96 method A
- @ 1" (2.54 cm) = 1.67 (100 ng/(m²·Pa·s))
- @ 2" (5.04 cm) = 1.44 (82 ng/(m²·Pa·s))
- @ 3" (7.62 cm) = 1.00 (57 ng/(m²·Pa·s))

Fungi Resistance: ASTM G21 No Growth

Tensile Strength: ASTM D1623
- 29 psi (200 kPa)

Compressive Strength: ASTM D-1621
- Parallel @ 10% - 26 psi (179 kPa)
- Perpendicular @ 10% - 16 psi (110 kPa)

Closed Cell Content - ASTM D-2856 Greater than 90%

Tack Free/Expansion Time: 30-60 seconds

Cuttable: 2-5 minutes
Sandable: 1 hour
Paintable: 5 minutes
Fully Cured: 1 hour

Theoretical Yield:
- TF600FR = 600 board feet expanded 1” = 50 cu. ft. (1.42 m³)
- TF200FR = 200 board feet expanded 1” = 16 cu. ft. (0.45 m³)

*Yields are based on theoretical calculations, for comparative purposes, and will vary depending on ambient conditions and particular application. For calculating actual yield, it is recommended to reduce this theoretical yield by 10-12% to allow for these variations.

Tank Specifications:
- DOT—39 Approved Cylinder
- TF600FR: 58 lbs per tank, 116 lbs per kit
- Box Dimensions:
  - H: 18” (45.7 cm)
  - W: 13” (33 cm)
  - L: 13” (33 cm)
- TF200FR: 21 lbs per tank, 42 lbs per kit
- Box Dimensions:
  - H: 16” (40.6 cm)
  - W: 9” (22.9 cm)
  - L: 16” (40.6 cm)

*Filled tank weights are approximate for estimation purposes only. Actual gross weight is formulation specific and may be slightly higher or lower.

Product Storage: Store in dry area below 120° F (49°). Optimal storage temperature is 60° F - 80° F (15° C to 26° C). Do not expose to open flame or temperatures above 120° F (49° C). Excessive heat or cold can cause premature aging of components.
resulting in a shorter shelf life. Tiger Foam is reusable as long as it is stored in a warm place, nozzle tip is changed, and product is shaken before using.

Cold Weather: For best results, the foam chemical temperature must be between 75°F-85°F (24°-29°C). Warm kits for a minimum of 1 day at room temperature. In extreme cold conditions during shipment or storage are encountered, warm tanks for several days at room temperature and shake well, prior to warming chemical for spray application.

**Warning:** Use only in well-ventilated area with certified respiratory protection. Wear gloves, eye protection, and protective clothing during application. Read all instructions and safety information (MSDS) prior to use. The product contains NO FORMALDEHYDE. Cured foam is non-toxic.

**KEEP OUT OF REACH OF CHILDREN**

Always read all operating, application, and safety instructions before using any products from Tiger Foam. Use in conformance with all local, state, and federal regulations and safety requirements. Failure to strictly adhere to any recommended procedures and reasonable safety precautions shall release Tiger Foam from all liability with respect to the materials or use thereof.

Note: Physical properties shown are typical and serve only as a guide for engineering design. Results are obtained from specimens under ideal laboratory conditions and may vary upon use, temperature, and ambient conditions. Right to change physical properties as a result of technical progress is reserved. This information supersedes all previously published data. Yields shown are based on theoretical calculations and will vary depending on ambient conditions and particular application. Read all product directions and safety information before use. Consult local building codes for specific requirements regarding the use of cellular plastics or urethane products in construction.

Limited Warranty: The Manufacturer warrants only that the product shall meet its specifications: this warranty is in lieu of all written or unwritten, expressed, or implied warranties and the Manufacturer expressly disclaims any warranty of merchantability, or fitness for a particular purpose. The buyer assumes all risks whatsoever as to the use of the material. Buyer's exclusive remedy as to any breach of warranty, negligence, or other claim shall be limited to the replacement of the material. Failure to strictly adhere to any recommended procedures shall release the Manufacturer from all liability with respect to the materials or use thereof. User of this product must determine suitability for any particular purpose, including, but not limited to, structural requirements, performance specifications, and application requirements.